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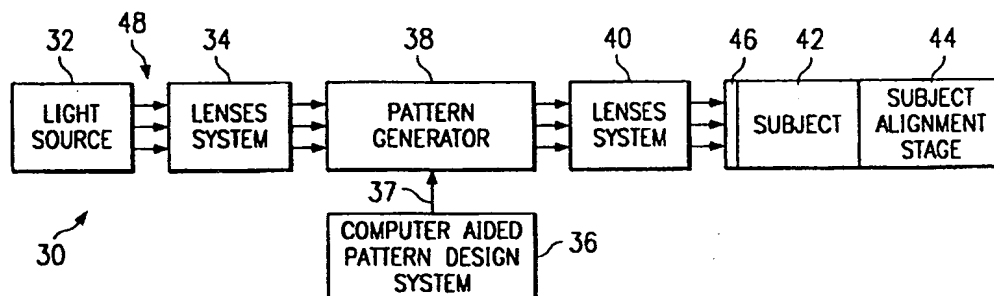
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<p>(21) International Application Number: PCT/US99/15624</p> <p>(22) International Filing Date: 8 July 1999 (08.07.99)</p> <p>(30) Priority Data: 60/092,377 10 July 1998 (10.07.98) US 09/348,369 7 July 1999 (07.07.99) US</p> <p>(71) Applicant: BALL SEMICONDUCTOR, INC. [US/US]; 415 Century Parkway, Allen, TX 75016 (US).</p> <p>(72) Inventor: ISHIKAWA, Akira; 846 FM 2453, Royse City, TX 75189 (US).</p> <p>(74) Agents: O'DELL, David, M. et al.; Haynes and Boone, L.L.P., Suite 3100, 901 Main Street, Dallas, TX 75202-3789 (US).</p>		<p>(81) Designated States: JP, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).</p> <p>Published With international search report.</p>

(54) Title: MASKLESS PHOTOLITHOGRAPHY SYSTEM



(57) Abstract

A maskless photolithography system for use in photolithography of a desired mask pattern on a photo resist coated subject includes a light source (32) for projecting a collimated beam of light, a first lens system (34), and a pattern generator (38). Upon receipt of the prescribed mask pattern information, the pattern generator (38) generates a resident mask pattern therein to be imaged upon the photo resist coated subject. A mask pattern design system is provided for outputting the prescribed mask pattern information corresponding to the desired mask pattern to the pattern generator (38). The maskless photolithography system further includes a second lens system (40) and a subject stage (44). The subject stage (44) is provided for receiving the subject thereon during a photolithographic exposure, wherein light from the light source (32) is directed through the first lens system (34), from the first lens system (34) to the pattern generator (38) and emanating from the pattern generator (38) with the desired mask pattern, into the second lens system (40), and lastly onto the photo resist coated subject.

## MASKLESS PHOTOLITHOGRAPHY SYSTEM

### Background of the Invention

The present invention relates generally to semiconductor manufacturing equipment, and more particularly, to a photolithography system for use in the manufacture of semiconductor integrated circuit devices.

In conventional photolithography systems, the photolithography equipment requires a patterned mask to print a mask pattern on a photo resist coated surface or subject. The subject may include, for example, a semiconductor substrate. The conventional patterned mask or photomask may include, for example, a quartz glass mask. In addition, with the conventional photolithographic system, a photo resist coated subject must be aligned to the mask very accurately using some form of mechanical control and sophisticated alignment mechanism. The cost of the conventional patterned mask is very expensive also, in addition to a typically very long mask purchase lead time. The long mask purchase lead time is not very helpful when a short product development cycle is desired. Still further, if a particular mask design is found to require a design change in the pattern, no matter how small of a change, then mask modification cost and a respective lead time to implement the required change can cause serious problems in the manufacturing of the desired product.

In typical integrated circuit design activity, a particular mask may be modified or undergo modification on the order of seven to eight times, maybe even more, before completion of the design activities associated with a particular integrated circuit. Naturally, total cost of making the mask is very expensive and can become cost prohibitive. In addition, a corresponding total lead time becomes very long as a result.

Still further, in conventional photolithography systems for integrated circuit fabrication and other applications, such as printed circuit board manufacturing, the use of a printed mask is required for disposing a desired mask pattern onto a resist coated subject. The printed mask is typically made at a mask printing manufacturer or mask shop, for example, with the use of a

## Summary of the Invention

The present embodiment includes a novel photolithography system and method for photolithography which requires no use of conventional pattern masks for the printing of a pattern on a photo resist coated surface.

5 One feature of the present embodiments is that an electrical alignment is used, wherein the electrical alignment provides an improved alignment accuracy over that of a conventional mechanical alignment.

10 Another feature of the present embodiments includes an improved photolithography system wherein light diffraction problems associated with conventional photolithographic masks are eliminated.

Still further, another feature of the present embodiments is that the problems in the art as discussed herein above are overcome with the use of a computer generated mask pattern displayed with the use of an LCD display or through the use of micro mirror arrays.

15 According to one embodiment of the present disclosure, a maskless photolithography system includes a unique computer controlled pattern generator. Two types of pattern generation are used. In a first type of pattern generation, the pattern is produced with the use of a liquid crystal display or LCD panel. The first type of pattern generation is referred to herein as the  
20 LCD display method. In a second type of pattern generation, the pattern is produced with the use of micro mirror arrays or a digital mirror device (DMD). For the purpose of this invention, a digital mirror device is also referred to as a deformable mirror device. The second type of pattern generation is referred to herein as the DMD display method.

25 With the use of either of the two pattern generation methods as discussed herein for creating a pattern under computer control, the lithography system achieves a significant performance improvement over conventional lithography systems. In addition, with the present embodiments, conventional photolithography masks are not required. Still further, the requirement for an  
30 elaborate alignment system for use with the subject is eliminated, and thus no longer required. Lastly, the photolithography system cost is very much

## Detailed Description

With reference now to Fig. 2, the maskless photolithography system 30 of the present disclosure includes a light source 32, a first lenses system 34, a computer aided pattern design system 36, a pattern generator 38, a second lenses system 40, a subject 42, and a subject stage 44. A resist layer or coating 46 is disposed on the subject 42. Light source 32 provides a collimated beam of light 48 which is projected upon the first lenses system 34 and onto the pattern generator 38. The pattern generator 38 is provided with appropriate mask pattern signal information via suitable signal line(s) 37 from the computer aided pattern design system 36, wherein a desired mask pattern is made available and resident at the pattern generator 38 for a desired duration. Light emanating from the resident mask pattern of the pattern generator 38 then passes through the second lenses system 40 and onto the subject 42. In this manner, the pattern of the mask generator 38 is projected onto the resist coating 46 of the subject 42. Any modifications and/or changes required in the resident mask pattern can be made using the computer aided pattern design system 36. As a result, the need for fabrication of a new patterned printed mask, as would be required in conventional photolithography systems, is thus eliminated by the photolithography system 30 of the present disclosure.

The present photolithography system 30 thus advantageously eliminates the conventional photomask requirement in the patterning of a subject with a desired pattern. As a result, substantial cost savings are realized in the manufacture of subjects which require the use of a patterning of a photo resist coated subject.

The present photolithography system 30 furthermore reduces a lead time associated with obtaining a particular mask pattern, in addition to a reduced repair time in the event that changes to the mask pattern become necessary after an initial design implementation. In other words, the lead time and repair time of producing a pattern are almost negligible, that is, the lead time and repair time are very quick in comparison with conventional mask generation for a particular integrated circuit design activity.

readily for obtaining a prescribed alignment, for example, by the shifting of a mask pattern image in the bit map 35 as needed to obtain the desired alignment.

As discussed above, the method and system embodiments of the present disclosure include programmable mask pattern generation with the use of the computer aided pattern design system 36 and pattern generator 38. That is, the mask pattern to be transferred to the photo resist coated surface of the subject 42 is a programmable mask pattern. Thus, with a programmable mask pattern, any portion of the pattern on the subject 42 can be manipulated and/or changed as desired for rendering of desired changes as may be needed, furthermore, on a significantly reduced cycle time, i.e., almost instantly.

In one embodiment of the present disclosure, the photolithography system 30 includes a liquid crystal display panel for use as a pattern generator 38 (Fig. 3). With the liquid crystal display panel, light passes through the display panel and onto the subject 42 being exposed with the mask pattern. That is, light enters a first side 38a of the LCD panel and emanates from an opposite side 38b of the LCD panel with the mask pattern information contained therein. The mask pattern information is provided to the LCD panel via signal line(s) 37 from the computer aided mask pattern design system 36.

In a second embodiment of the present disclosure, the photolithography system 30 of the present disclosure includes a micro mirror device. With the micro mirror device, light is reflected according to the pattern of pixels as controlled according to a prescribed pixel/bit mask pattern received from computer aided mask design system 36. The light reflecting from the micro mirror device thus contains the desired mask pattern information.

As discussed above, in the second embodiment, the pattern generator 38 includes a micro mirror array. Such a micro mirror array may include any suitable light valve, for example, such as that used in projection television systems and which are commercially available. The light valves are also referred to as deformable mirror devices or digital mirror devices (DMD). One example of a DMD is illustrated in U.S. Patent 5,079,544 and patents

illumination is reflected into the aperture of the second lenses system. In the OFF position, the incident illumination is reflected outside the aperture of the second lenses system and thus does not reach the subject being exposed. The operation of the DMD is illustrated in Fig. 5. DMD 50 may also include a so called "hidden hinge" configuration in which the hinges for the individual pixels are disposed underneath the pixels.

Fig. 5 illustrates the light path resulting from the switching of pixels 52. In Fig. 5, the pixel 52 is in its ON position and the pixel 52 shown in dotted line 60 illustrates the planar position of pixel 52 when pivoted into its OFF position. An illumination system schematically illustrated at 62 provides a beam of incident light 64 upon the surface of each pixel 52. When pixel 52 is in the ON position, the incident beam 64 will be reflected as a beam 66 to the second lenses system 70 which will project beam 66 onto the subject 42 being exposed. When pixel 52 is activated and pivoted into its OFF position, incident beam 64 will be reflected to an "OFF" beam 68 which is outside of the angle of acceptance of the second lenses system 70, so that no light will reach the subject from the OFF position of pixel 52. The angle that is necessary to completely switch the pixel 52 to the "OFF" position can be calculated by the formula:

$$\text{Pivotal Angle} = (\theta_2 - \theta_1) \div 2$$

where  $\theta_2$  is the angle formed between the incident beam 64 and the reflection beam 66, and  $\theta_1$  is the angle formed between the incident beam 64 and the reflection beam 68 respectively.

A given resolution of the maskless lithography system 30 of the present disclosure is dependent upon the particular optical system used for the first and second optical lenses systems, 34 and 40, respectively. In addition, the number of pixels of a given pattern generator 38 or light valve, for example, corresponding to the number of pixels of the liquid crystal display or that of the micro mirror array, also influences the resolution of the maskless lithography system 30 of the present disclosure. For a fixed area, the larger the number of

substrates. The present maskless photolithographic method and apparatus are further applicable for use in the patterning of planar semiconductor wafers.

Another feature of the present embodiments is that an electrical alignment is used. The electrical alignment provides for an improved alignment accuracy over that of a conventional mechanical alignment. The present embodiments advantageously overcome the problems in the art as discussed herein above with the use of a computer generated pattern displayed on an LCD display or through the use of micro mirror arrays.

With respect to manufacture of spherical substrates, the present photolithography system of the present disclosure is highly useful for the patterning of such spherical substrates. A method and apparatus for manufacturing spherical-shaped semiconductor integrated circuit devices is disclosed in co-pending U.S. Pat. Ser. No. 08/858,004 filed on May 16, 1997, entitled "Spherical Shaped Semiconductor Integrated Circuit" and assigned to the same assignee as the present application, further incorporated herein by reference. The manufacturing of spherical shaped semiconductor integrated circuit devices as disclosed in Ser. No. 08/858,004 involves a continuous atmospheric semiconductor IC manufacturing process. In the patterning of a spherical substrate, for example, a forty-five (45) mirror lithography exposure system could be used, which can also include the use of an equal number of micro mirror arrays or DMDs. Each micro mirror array or DMD may include, for example, one million mirror pixels per array or device. With one million mirror pixels per device, a 0.2 micron resolution may possibly be achieved using an approximate fifty to one (50 to 1) ratio. The present lithography system thus enables the economical and advantageous finalizing of a given mask pattern to be achieved without the use of a conventional printed mask and conventional photolithography system. In other words, the present maskless photolithography system enables a semiconductor manufacturer to implement design changes as necessary, until a finalized design is achieved, without encountering the problems as discussed herein associated with the use of conventional printed masks. Disadvantages of the conventional printed masks

**What Is Claimed Is:**

1           1.     A method for maskless photolithography of a desired mask pattern  
2     on a photo resist coated subject, said method comprising the steps of:  
3           projecting a collimated beam of light through a first lens system and into  
4     a pattern generator;  
5           receiving mask pattern information into the pattern generator;  
6           generating the desired mask pattern according to the mask pattern  
7     information; and  
8           masking the collimated beam of light according to the desired mask  
9     pattern;  
10          wherein a subject stage may receive the masked beam of light thereon  
11     during a photolithographic exposure.

1           2.     The method of claim 1, wherein the pattern generator includes a  
2     transmissive liquid crystal display panel, and wherein the collimated beam of  
3     light enters a first side thereof and emanates out of an opposite side thereof.

1           3.     The method of claim 1, wherein the pattern generator includes a  
2     reflective micro mirror array, the micro mirror array including an array of  
3     micro mirrors, wherein the collimated beam of light is incident at a first angle  
4     and emanates from a second angle different from the first angle in accordance  
5     with the desired mask pattern.

1           4.     The method of claim 3, further wherein each micro mirror of the  
2     array corresponds to a pixel of mask pattern information.

1           5.     The method of claim 1, wherein the mask pattern information  
2     includes mask pattern alignment information, the pattern generator  
3     responding to the mask pattern alignment information for providing a



1           10.    The system of claim 9, wherein said pattern generator includes a  
2 transmissive liquid crystal display panel, wherein light enters a first side  
3 thereof and emanates out of an opposite side thereof.

1           11.    The system of claim 9, wherein said pattern generator includes a  
2 reflective micro mirror array, the micro mirror array including an array of  
3 micro mirrors, wherein light is incident at a first angle and emanates from a  
4 second angle different from the first angle in accordance with the desired mask  
5 pattern.

1           12.    The system of claim 11, further wherein each micro mirror of the  
2 array corresponds to a pixel of mask pattern information.

1           13.    The system of claim 9, wherein the mask pattern information  
2 includes mask pattern alignment information, said pattern generator  
3 responding to the mask pattern alignment information for providing a  
4 prescribed alignment of the desired mask pattern on the photo resist covered  
5 subject.

1           14.    The system of claim 9, wherein said subject stage includes a  
2 subject alignment stage.

1           15.    The system of claim 9, wherein the resist coated subject includes a  
2 resist coated semiconductor wafer.

1           16.    A method of maskless photolithography for generating a desired  
2 mask pattern on a photo resist coated subject, said method comprising the steps  
3 of:

4           providing a mask pattern design system for outputting mask pattern  
5 information corresponding to the desired mask pattern; and

1           21.    The method of claim 20, further wherein each micro mirror of the  
2 array corresponds to a pixel of mask pattern information.

1           22.    The method of claim 16, wherein the mask pattern information  
2 includes mask pattern alignment information, the pattern generator  
3 responding to the mask pattern alignment information for providing a  
4 prescribed alignment of the desired mask pattern on the photo resist covered  
5 subject.

1           23.    The method of claim 16, wherein the resist coated subject includes  
2 a resist coated semiconductor wafer.

1           24.    The method of claim 16, wherein the resist coated subject includes  
2 a resist coated spherical semiconductor substrate.

## INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US99/15624

## A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) : GO3F 9/00

US CL : 430/5, 395/500.2

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 395/500.2, 430/5, 430/311

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 91/10170 A (FRANCO) 11 July 1991, Abstract, p.12, line 12-p.14 line 13, p.31 lines 11-29.	1-24
X	US 5,082,755 A (LIU) 21 January 1992, col.4, lines 14-23, col.5, lines 36-55.	1-24
X	US 5,138,368 A (KAHN et al.) 11 August 1992, col. 5, lines 26-45, Fig. 3.	1-24
X	EP 0 552 953 A1 (MUMOLA) 28 July 1993, Abstract, col. 4, lines 5-36.	1-24
X	US 5,691,541 A (CEGLIO et al.) 25 November 1997, Abstract, col.3, line 22-col. 6, line 50.	1-24
A	US 4,744,047 A (OKAMOTO et al.) 10 May 1988	



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents:	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
*A* document defining the general state of the art which is not considered to be of particular relevance	*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
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*P* document published prior to the international filing date but later than the priority date claimed	

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10 SEPTEMBER 1999

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